

ABSTRACT

There is disclosed a die cleaning method for removing a forming-material from a die used in forming the 5 forming-material containing a binder, comprising the steps of: removing a part or all of the binder contained in the forming-material from the die; and removing the forming-material from the die, whereby the forming-material in the die can be removed without damaging or deforming the die 10 for use in forming the forming-material containing the binder.